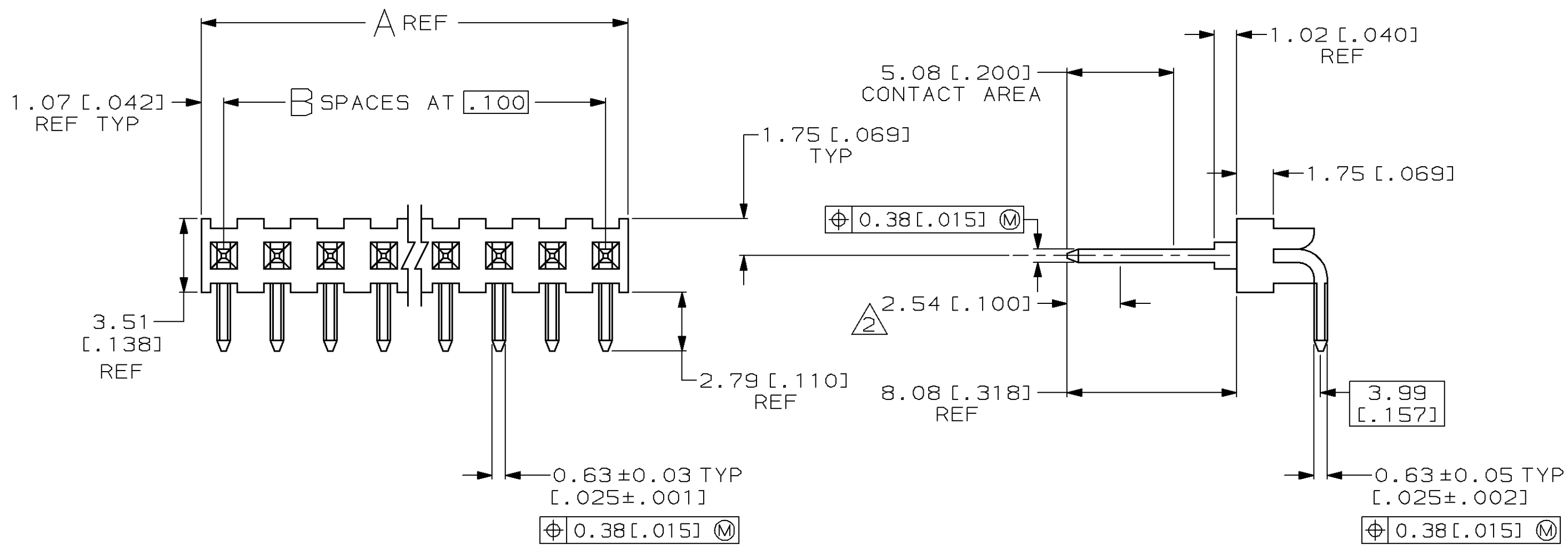
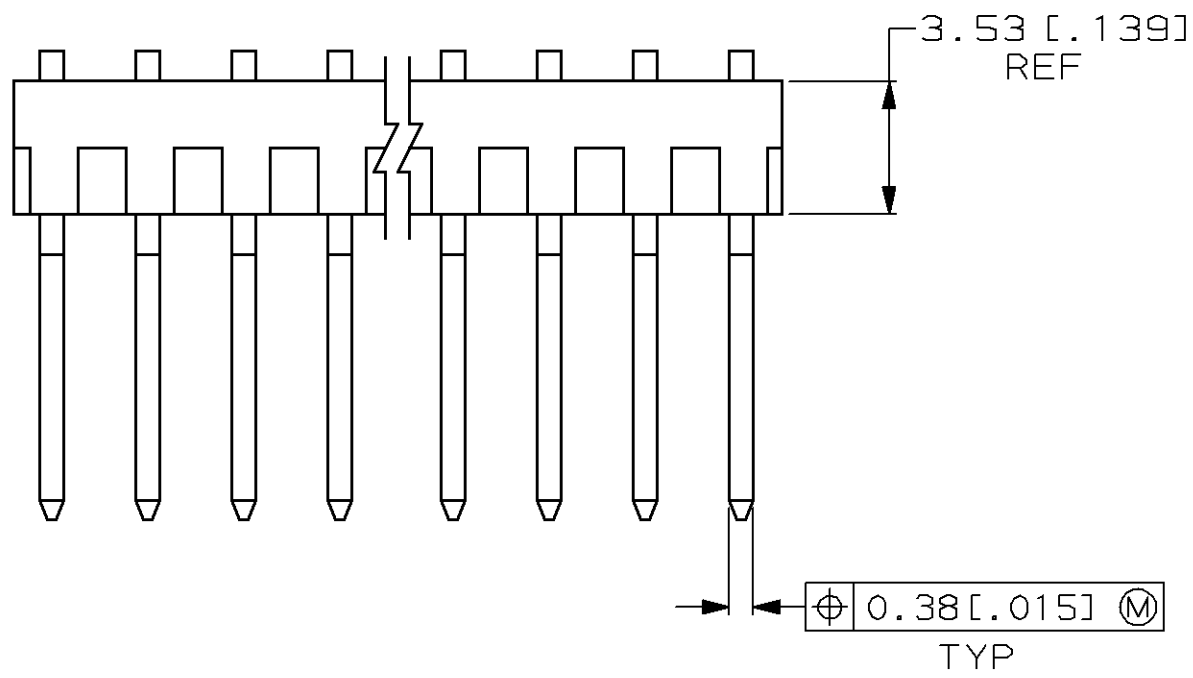


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Loc		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	G	REV PER 0310-0141-97		31-MAR-97	EB	SS	
	H	REV PER 0310-0363-97		25-SEP-97	EB	SS	



39	101.19 [3.984]	40	4-87232-0
38	98.65 [3.884]	39	3-87232-9
37	96.11 [3.784]	38	3-87232-8
36	93.57 [3.684]	37	3-87232-7
35	91.03 [3.584]	36	3-87232-6
34	88.49 [3.484]	35	3-87232-5
33	85.95 [3.384]	34	3-87232-4
32	83.41 [3.284]	33	3-87232-3
31	80.87 [3.184]	32	3-87232-2
30	78.33 [3.084]	31	3-87232-1
29	75.79 [2.984]	30	3-87232-0
28	73.25 [2.884]	29	2-87232-9
27	70.71 [2.784]	28	2-87232-8
26	68.17 [2.684]	27	2-87232-7
25	65.63 [2.584]	26	2-87232-6
24	63.09 [2.484]	25	2-87232-5
23	60.55 [2.384]	24	2-87232-4
22	58.01 [2.284]	23	2-87232-3
21	55.47 [2.184]	22	2-87232-2
20	52.93 [2.084]	21	2-87232-1
19	50.39 [1.984]	20	2-87232-0
18	47.85 [1.884]	19	1-87232-9
17	45.31 [1.784]	18	1-87232-8
16	42.77 [1.684]	17	1-87232-7
15	40.23 [1.584]	16	1-87232-6
14	37.69 [1.484]	15	1-87232-5
13	35.15 [1.384]	14	1-87232-4
12	32.61 [1.284]	13	1-87232-3
11	30.07 [1.184]	12	1-87232-2
10	27.53 [1.084]	11	1-87232-1
9	24.99 [.984]	10	1-87232-0
8	22.45 [.884]	9	87232-9
7	19.91 [.784]	8	87232-8
6	17.37 [.684]	7	87232-7
5	14.83 [.584]	6	87232-6
4	12.29 [.484]	5	87232-5
3	9.75 [.384]	4	87232-4
2	7.21 [.284]	3	87232-3
1	4.67 [.184]	2	87232-2
0	2.13 [.084]	1	87232-1

- RECOMMENDED MOUNTING HOLE: $\phi 0.89 \pm 0.08 [0.035 \pm .003]$.
- POINT OF MEASUREMENT FOR PLATING THICKNESS.
- HOUSING: GLASS FILLED NYLON. COLOR - BLACK. POSTS: PHOS. BRONZE
- 0.00076 [0.00030] GOLD IN CONTACT AREA, GOLD FLASH ON REMAINDER OF POSTS, ALL OVER 0.00127 [0.00050] NICKEL.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm (INCH)	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±0.13 [.005] 3 PLC ±- 4 PLC ±- ANGLES ±- FINISH 4	DWN E. BRANDBERG 31-MAR-97 CHK S. SHUEY 31-MAR-97 APVD S. SHUEY 31-MAR-97	AMP Incorporated Harrisburg, PA 17105-3608
MATERIAL 3	FINISH 4	PRODUCT SPEC - APPLICATION SPEC - WEIGHT -	NAME HEADER ASSEMBLY, MOD II, 2.54 [.100] ϕ , RIGHT ANGLE, 0.64 [.025] SQUARE POST, SINGLE ROW
CUSTOMER DRAWING		SCALE 5:1	SHEET 1 OF 1 REV H